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Research Article

Facile Synthesis of Porous Carbon Nitride Spheres with Hierarchical Three-Dimensional Mesopores for CO₂ Capture

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ABSTRACT

Porous carbon nitride (CN) spheres with partially crystalline frameworks have been successfully synthesized via a nanocasting approach by using spherical mesoporous cellular silica foams (MCFs) as a hard template, and ethylenediamine and carbon tetrachloride as precursors. The resulting spherical CN materials have uniform diameters of ca. 4 μm, hierarchical three-dimensional (3-D) mesopores with small and large mesopores with pore diameters centered at ca. 4.0 and 43 nm, respectively, a relatively high BET surface area of ~550 m²/g, and a pore volume of 0.90 cm³/g. High-resolution transmission electron microscope (HRTEM) images, wide-angle X-ray diffraction (XRD) patterns, and Raman spectra demonstrate that the porous CN material has a partly graphitized structure. In addition, elemental analyses, X-ray photoelectron spectra (XPS), Fourier transform infrared spectra (FT-IR), and CO₂ temperature-programmed desorption (CO₂-TPD) show that the material has a high nitrogen content (17.8 wt%) with nitrogen-containing groups and abundant basic sites. The hierarchical porous CN spheres have excellent CO₂ capture properties with a capacity of 2.90 mmol/g at 25 °C and 0.97 mmol/g at 75 °C, superior to those of the pure carbon materials with analogous mesopores. This can be mainly attributed to the abundant nitrogen-containing basic groups, hierarchical mesopore structure, relatively high BET surface area and stable framework. Furthermore, the presence of a large number of micropores and small mesopores also enhance the CO₂ capture performance, owing to the capillary condensation effect.

KEYWORDS

Mesoporous materials, carbon nitride, nanocasting, sphere, hard template, CO₂ capture

1. Introduction

Carbon nitride (CN) has attracted a great deal of attention recently, due to its unique combination of properties, including semiconductivity, extreme hardness, biocompatibility, low density, special optical features, energy-storage capacity, and presence of

basic sites [1–4]. These features are responsible for its many applications such as in direct methanol fuel cells, catalysis, photocatalysis, and electron emission devices [5–7]. Compared with bulk samples, mesoporous CN materials have higher specific surface areas (up to 830 m²/g) and larger porosities (up to 1.25 cm³/g) [8], which results in enhanced performance

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in such applications due to the larger number of active chemical sites exposed on the surface and the higher size- or shape-selectivity. Therefore, many scientists have focused on the synthesis of mesoporous CN materials by using different strategies and precursors [8–14]. For example, Vinu et al. [8] reported the synthesis of mesoporous CN materials based on pyridine- and benzene-ring building blocks by using mesoporous silica SBA-15 as a hard template and ethylenediamine (EDA) and carbon tetrachloride (CTC) as precursors. Cyanamide, dicyandiamide, melamine, EDA, and CTC are commonly used as a nitrogen source for the synthesis of mesoporous CN materials by the nanocasting approach. However, cyanamide and dicyandiamide are toxic and expensive, which restrict their use in large-scale production. The use of melamine also creates problems in the synthesis process, due to its low sublimation temperature (300 °C) [11]. EDA and CTC are more favorable precursors for the synthesis of mesoporous CN materials, because of their relatively low costs. It is well known that three-dimensional (3-D) pore channels are more advantageous for mass diffusion than 2-D pores. Unfortunately, the synthesis of 3-D mesoporous CN materials has rarely been reported [15]. In addition, the control of the morphology of such materials is very important in order to improve their performance in practical applications. Although the use of spherical materials can reduce the flow resistance to liquids and improve the utilization efficiency of space, there have been few reports of the synthesis of mesoporous CN materials with tailored morphologies. Vinu et al. [10] synthesized mesoporous CN nanoparticles with high nitrogen content and small diameter (<150 nm) by using silica nanoparticles as a precursor and EDA and CTC as precursors.

Global warming, which mainly results from the emission of greenhouse gases such as CO₂ and CH₄, continues to attract intense world-wide attention [16, 17]. CO₂ is produced as a flue gas in many industrial processes, and in automobile exhausts [18, 19]. The removal of CO₂ from flue gases by a capture process is necessary prior to their release to the atmosphere. Moreover, the capture step accounts for up to three-fourths of the total cost of the process [20, 21]. Capture processes involving both physical and chemical

absorption have been developed. Compared with physical adsorption, the latter has good capture selectivity and high capacity especially at relatively high temperatures, due to the strong chemical interaction between CO₂ molecules and sorbents. Currently, large-scale capture of CO₂ produced from fossil-fuel combustion is based on sorption by liquid amines such as monoethanolamine, diethanolamine, and methyldiethanolamine. However, these systems have some disadvantages such as poor chemical stability, and mass transport efficiency, corrosion of equipment, toxicity, and flow problems caused by viscosity [21–24]. Recently, nitrogen-functionalized mesoporous silica and carbon materials have been extensively used as a sorbent for CO₂-capture, since they do not suffer from these drawbacks and show relatively good performance resulting from the combination of their high surface area and the basicity of nitrogen-containing groups [17, 20–22, 25, 26]. For instance, Zelenak et al. [22] synthesized 3-aminopropyl-grafted mesoporous silica SBA-12 which had a CO₂ uptake of 1.04 mmol/g at 25 °C. However, the introduction of nitrogen-containing groups usually gives rise to a decrease in the specific surface area of mesoporous materials, which reduces their capture capacities. Pevida et al. [25] synthesized activated carbon containing 2.1 wt% of nitrogen by ammonia treatment at 900 °C, which showed capture capacities of 9.6 and 3.2 wt% at 25 and 75 °C, respectively. This demonstrates that high nitrogen content can result in high CO₂ uptake.

Herein, we report a synthesis of hierarchical mesoporous carbon nitride spheres with a diameter of ca. 4 μm by using spherical mesostructured cellular silica foams (MCFs) as a hard template, and ethylenediamine and carbon tetrachloride as precursors and investigate the CO₂ sorption properties of the resulting products.

2. Experimental section

2.1 Chemicals

Triblock copolymer poly(ethylene oxide)-*b*-poly(propylene oxide)-*b*-poly(ethylene oxide) (Pluronic P123, EO₂₀PO₇₀EO₂₀, M_{av} = 5800 g/mol) was purchased from Aldrich Chemical Company Inc.



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Tetraethyl orthosilicate (TEOS), 1,3,5-trimethyl benzene (TMB), ammonium fluoride, CTC and EDA were purchased from Shanghai Chemical Co. All chemicals were used as received without any further purification. Millipore water was used in all experiments.

2.2 Synthesis

2.2.1 Synthesis of spherical mesostructured cellular silica foams

The spherical MCFs were synthesized according to the literature [27]. A typical synthesis procedure was as follows: 4.0 g of Pluronic P123 was dissolved in 75 mL of 1.6 mol/L HCl solution at room temperature. After the temperature of the mixture was increased to 40 °C, 4.0 g of TMB was added and the mixture was stirred for 2 h. Then, 18.4 mL of TEOS was added into the above solution which was stirred for 5 min. The mixed solution was subsequently transferred to an autoclave and aged at 40 °C for 20 h. Then 0.046 g of NH_4F was added, and the mixture was aged at 100 °C for 24 h. The product was collected by filtration and washed with water and ethanol, and the final material was obtained by calcination at 550 °C for 5 h to remove the P123 template.

2.2.2 Synthesis of mesoporous CN spheres

The mesoporous CN spheres were synthesized by using spherical silica MCFs as a hard template. In a typical procedure, 0.30 g of the silica MCF template was added to a mixed solution containing 1.2 g of EDA and 2.4 g of CTC at room temperature. The above solution was then heated at 90 °C for 6 h under reflux to induce polymerization of the precursor. The resulting dark-brown mixture was pre-pyrolyzed at 400 °C for 2 h in an argon atmosphere. The pyrolyzed sample was refilled with 0.6 g of EDA and 1.2 g of CTC at 90 °C. After pyrolysis at 600 °C for 5 h in argon, the spherical mesoporous CN product was obtained by using 5 wt% HF aqueous solution to remove the silica template.

2.2.3 Control experiment

To investigate the influence of nitrogen-containing

groups on CO_2 -capture performance, pristine mesoporous carbon spheres were also synthesized by using the hard template method mentioned above. 0.4 g of the silica MCFs was dispersed in 20 mL of ethanol solution containing 1.0 g of a resol precursor prepared by the method reported previously (Fig. S-1 in the Electronic Supplementary Material) [28]. After stirring for 10 min at room temperature, the ethanol solvent was removed by evaporation. The sample was then dried in an oven at 50 °C to further vaporize the residual ethanol. After pyrolysis at 600 °C for 2 h, the mesoporous carbon spheres were obtained by using HF solution to remove the silica template.

2.3 CO_2 -capture performance

The CO_2 uptake of the mesoporous materials was measured by using a thermogravimetric analyzer (DTG-60, Shimadzu Japan). In a typical measurement procedure, the carbon nitride samples were first activated at 350 °C for 1 h with a ramping rate of 10 °C/min under nitrogen flow gas (30 mL/min) to remove any small molecules physically adsorbed. After the temperature was reduced to 25 or 75 °C, the samples were allowed to adsorb CO_2 by replacing the N_2 gas flow by CO_2 with a flow rate of 30 mL/min. This process was continued for 150 min to measure CO_2 uptake of the sample. The adsorption/desorption cycling performance of the samples was also measured. The samples after adsorption of CO_2 were heated at 200 °C with a ramp rate of 10 °C/min in a nitrogen atmosphere and cooled down to 25 °C, and allowed to adsorb CO_2 again for 60 min. This process was repeated for three runs to evaluate any changes in CO_2 uptake.

2.4 Characterization

Small-angle X-ray scattering (SAXS) measurements were carried out on a NanoSTAR small-angle X-ray scattering system (Bruker, Germany) using $\text{Cu K}\alpha$ radiation (40 kV, 35 mA). Nitrogen sorption isotherms were measured with a Micromeritics Tristar 3020 (USA) analyzer at 77 K. Before measurements, the samples were degassed at 180 °C in a vacuum for more than 6 h. The Brunauer–Emmett–Teller (BET) method was utilized to calculate the specific surface areas (S_{BET}). The pore size distributions were calculated from the adsorption branches of isotherms by using the

Barrett–Joyner–Halenda (BJH) model. The total pore volumes (V_t) were estimated from the adsorbed amount at a relative pressure P/P_0 of 0.995. Scanning electron microscopy (SEM) images were obtained using a S-4800 field emission microscope (Hitachi, Japan) operated at 1 kV. Transmission electron microscopy (TEM) images were recorded on a JEM-2100F microscope (JEOL, Japan) operated at 200 kV. Before TEM measurements, the samples were dispersed in ethanol. Suspensions of the samples were dropped onto a holey carbon coated copper grid. X-ray photoelectron spectra (XPS) of the CN sample were measured using a PerkinElmer PHI 5000C spectrometer working in the constant analyzer energy mode with Mg K α radiation as the excitation source. The carbonaceous C1s line (284.6 eV) was used as a reference to calibrate the binding energies (BE). A thermogravimetric analyzer (Mettler Toledo TGA-SDTA851, Switzerland) was used to determine the thermal stabilities of materials in air and nitrogen atmospheres with a heating rate of 10 °C/min. Raman spectra were recorded on laser Raman spectrometer (Renishaw inVia Reflex, U.K.) at room temperature using the 514.5 nm line of an argon ion laser as the excitation source. Fourier transform infrared (FT-IR) spectra of the samples were measured on a Nicolet FT-IR360 spectrometer using the usual KBr pellet technique. Carbon dioxide temperature-programmed desorption (CO₂-TPD) was carried out on a Micromeritics Chemisorption Analyzer (USA). Before measurements, the samples were first activated at 500 °C for 1 h under a helium atmosphere. After the temperature was reduced to 50 °C, the samples were swept by CO₂ for 1.5 h, and then the gas was switched to helium to remove the physically adsorbed CO₂ molecules, until the baseline was flat. Subsequently, the temperature was gradually increased to 500 °C with a ramping rate of 10 °C/min to obtain the CO₂-TPD curves.

3. Results and discussion

3.1 Structural and textural properties

The SAXS pattern (Fig. 1(a)a) of the spherical mesoporous silica MCF template shows five obvious scattering peaks, suggesting a well-resolved cellular

foam mesostructure. After CTC and EDA precursors were filled into the mesopore channels and the material was pyrolyzed, the intensity of scattering peaks (Fig. 1(a)b) became a little weaker. Furthermore, the scattering peaks shifted to slightly higher q values, suggesting a small shrinkage of the mesostructure, as a result of the high pyrolysis temperature of 600 °C. The scattering peaks of the mesoporous CN spheres after the removal of silica by HF (Fig. 1(a)c) became better resolved and further shifted to higher q values. This suggests that the synthesized mesoporous CN spheres have a well-defined 3-D foam mesostructure replicating the silica template.

Nitrogen sorption isotherms of the silica MCF template (Fig. 1(b)a) show typical type IV curves with a steep H_1 hysteresis loop in the relative pressure (P/P_0) range of ca. 0.85–0.95, characteristic of a mesoporous material with large pore size and narrow pore size distribution centered at ~29 nm (Fig. 1(c)a). Its calculated BET specific surface area and pore volume are as large as 502 m²/g and 2.3 cm³/g, respectively. After the CN precursors were incorporated into the mesopore channels of the silica MCF template, the BET specific surface area (Fig. 1(b)b) and total pore volume of the resulting mesoporous CN/silica composites were significantly reduced to 183 m²/g and 0.18 cm³/g, respectively. Furthermore, the steep step in the N₂ adsorption isotherm associated with the micropores nearly disappeared, which is consistent with the corresponding pore size distribution (PSD, Fig. 1(c)b) curve. This indicates that the micropores of the silica template are completely filled by the CN composite, which should favor retention of the 3-D mesostructure after removal of the silica. In addition, the pore size of the mesoporous CN/silica composites decreases to about 24 nm, suggesting that the pore channels of the silica template are not completely filled. After removal of the silica template, the nitrogen sorption isotherms of the mesoporous CN spheres (Fig. 1(b)c) clearly show two hysteresis loops at P/P_0 of ca. 0.40–0.60 and 0.85–0.99, suggesting a typical hierarchical mesostructure (bimodal mesopores). Correspondingly, the PSD curve (Fig. 1(c)c) shows two peaks, one narrow peak centered at 4.0 nm and another broad peak at 43 nm. The former pores may result from the removal of the silica walls and the latter from the partial collapse



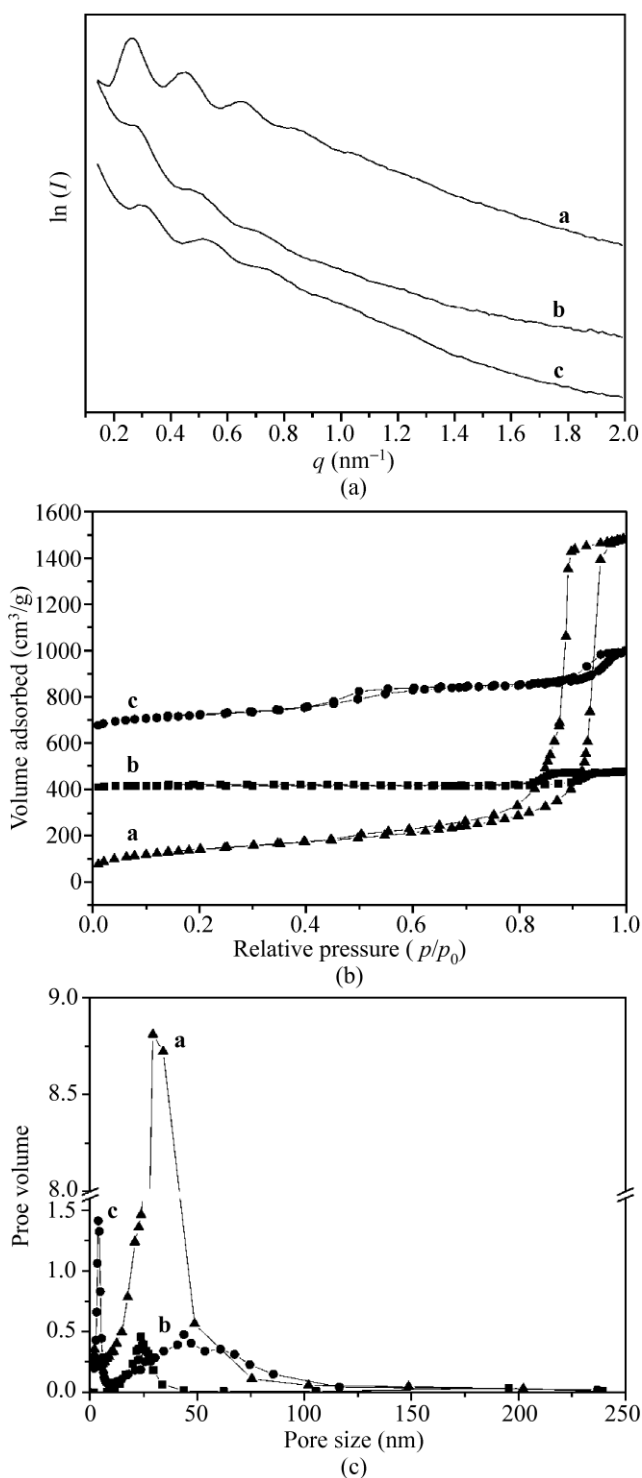


Figure 1 SAXS patterns (a), nitrogen sorption isotherms (b) and corresponding pore size distributions (c) of **a**, the spherical mesostructured cellular silica foams which functions as a hard template; **b**, the mesoporous CN/silica composites; **c**, the mesoporous CN spheres after removal of the silica template

of the CN mesostructures due to the relatively low loading amount. The BET specific surface area, total pore volume and micropore volume of the mesoporous CN spheres are $550 \text{ m}^2/\text{g}$, $0.90 \text{ cm}^3/\text{g}$, and $0.08 \text{ cm}^3/\text{g}$, respectively.

FE-SEM images (Fig. 2) of the silica MCF templates and resulting mesoporous CN spheres show that the spherical morphology is well replicated and that the diameter of the spheres is ca. $4 \mu\text{m}$. The magnified SEM images of the mesoporous CN sample obtained after removal of the silica template (Figs. 2(d)–2(f)) clearly show an interconnected and hierarchical 3-D mesostructure. In addition, the pore size is in the range ca. 4.0 to 40 nm, which is consistent with the corresponding nitrogen sorption results. TEM images (Figs. 3(a)–3(c)) of the spherical silica MCF templates and mesoporous CN replicas show that the foam-like mesostructures are well replicated. In addition to some pores (Fig. 3(b)) arising from the original pores of the silica template, the spherical mesoporous CN replicas also contain some “sphere-like” particles, suggesting a faithful replication of the template.

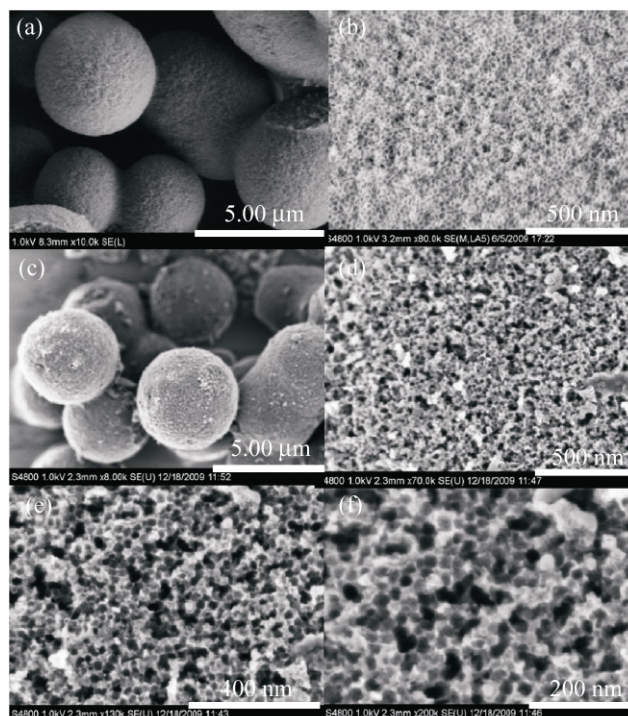


Figure 2 FE-SEM images of (a), (b) the spherical MCFs, and (c)–(f) the mesoporous CN spheres synthesized by the nanocasting approach using the silica MCFs as a hard template

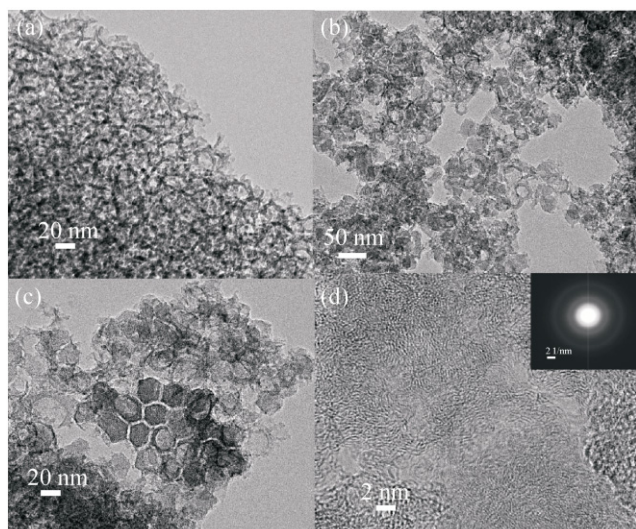


Figure 3 TEM images of (a) the spherical mesostructured cellular silica foams, and (b), (c) the mesoporous carbon nitride materials templated by the silica MCFs. A high-resolution TEM image of the CN material is shown in (d) and the inset is the corresponding selected area electron diffraction pattern (SAED)

Furthermore, some small mesopores of diameter ca. 4 nm can also be observed (Fig. 3(c)), which result from the removal of the silica pore walls. These results are consistent with the nitrogen sorption and SEM results. The HRTEM images and corresponding SAED pattern (Fig. 3(d) and Fig. S-2 in the ESM) demonstrate that the pore walls have a partly graphitized and glass-carbon-like structure. Moreover, the wide-angle XRD pattern (Fig. 4(a)) shows an obvious diffraction peak at

ca. 25.4° corresponding to an interlayer d spacing of ~ 0.35 nm, indicating that there is turbostratic ordering of carbon and nitrogen atoms in the CN graphene layers, which is similar to that in bulk CN materials reported previously [9, 10]. In addition, in the Raman spectrum of the mesoporous CN sample the intensity of the G band is higher than that of the D band (Fig. 4(b)), suggesting that many sp^2 hybridized carbon species are present in the graphitized pore walls, consistent with the TEM and XRD results.

The thermogravimetric (TG) measurements (Fig. 5(a)) show that the decomposition of the mesoporous CN spheres in air begins at ca. 460°C and is complete at ca. 650°C . The maximum weight loss occurs at a temperature of 570°C , associated with the release of many small molecules, such as CO_2 , H_2O , and N_2 , due to the reaction between CN and oxygen. In a nitrogen atmosphere, the main mass loss of the mesoporous CN material occurs at ca. 600°C (Fig. 5(b)), which can be attributed to the release of small molecules, including N_2 and NH_3 . It can be concluded that a nitrogen atmosphere increases the thermal stability of the material.

The XPS survey spectrum (Fig. 6(a)) of the mesoporous CN sample shows strong signals from C, N, and O elements. No Cl and Si signals can be observed, suggesting that Cl-containing and silica species are almost completely removed during the HF etching and pyrolysis process. The presence of O species may arise from oxidation of the precursors during the process.

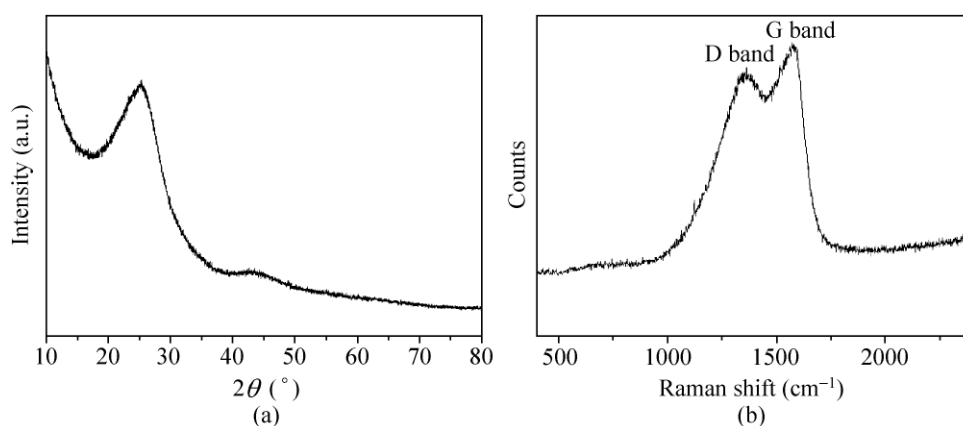


Figure 4 The wide-angle XRD pattern (a) and Raman spectrum (b) of the mesoporous CN spheres synthesized by the nanocasting approach using the silica MCFs as a hard template

The C 1s peak (Fig. 6(b)) can be deconvoluted into four peaks at 289.3, 287.5, 285.7, and 284.1 eV. The lowest binding energy peak (284.1 eV) can be assigned to pure graphitic sites in a CN matrix [8, 9, 29–31]. The peak at 285.7 eV can be attributed to the sp^2 C atom bonded

to N in an aromatic ring [30]. In addition, the peaks at 287.5 and 289.3 eV suggest the formation of sp^3 hybridized C atoms and sp^2 C atoms bonded to NH_2 groups, respectively [29]. Furthermore, two peaks are observed in the N 1s spectrum (Fig. 6(c)). The higher

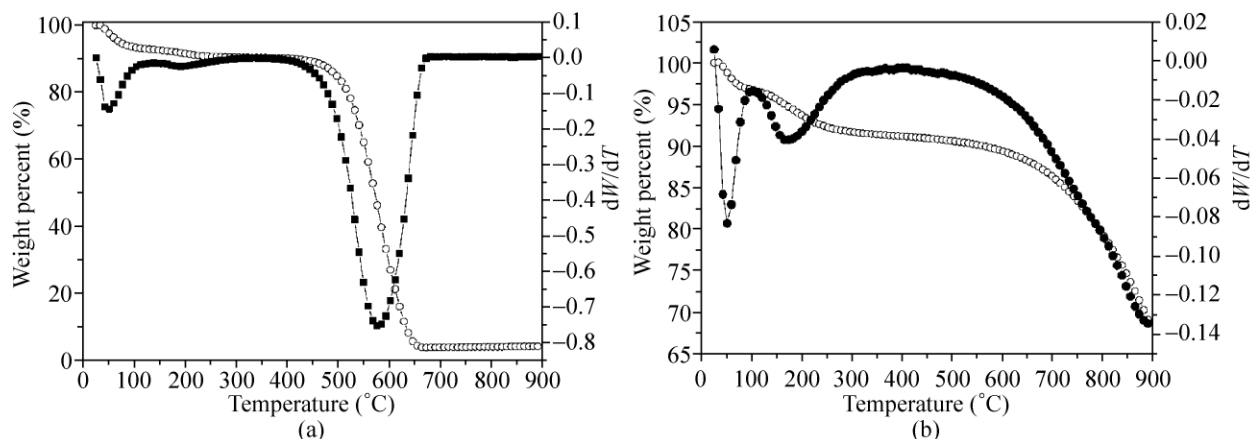


Figure 5 The thermogravimetric curves of the mesoporous CN spheres in air (a) and nitrogen (b) atmospheres

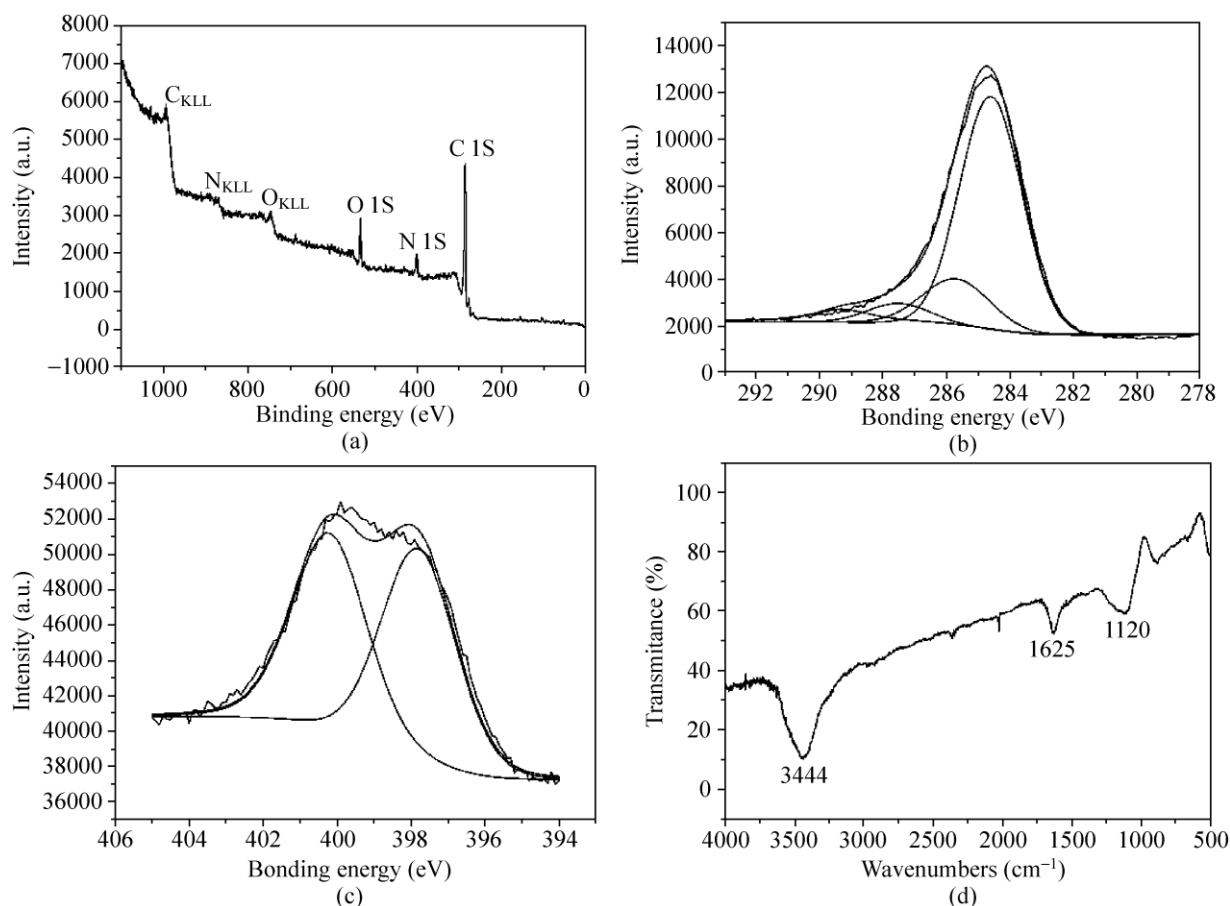


Figure 6 XPS spectra of the mesoporous CN spheres: (a), survey spectrum; (b), C 1s spectrum; and (c), N 1s spectrum; and (d) the FT-IR spectrum

binding energy peak (400.2 eV) corresponds to N atoms trigonally bonded with sp^2 or sp^3 C atoms [8, 9]. The other peak (397.8 eV) can be assigned to sp^2 N atoms bonded to carbon atoms [8, 9]. These assignments are consistent with the C1s spectrum. Elemental analysis gave the C, N, O, and H contents of the mesoporous CN spheres as ca. 69.0, 17.8, 10.2, and 3.0 wt%, respectively, indicating that a significant number of nitrogen atoms are bonded to C atoms.

The FT-IR spectrum (Fig. 6(d)) of the mesoporous CN spheres shows two strong bands at 1120 and 1625 cm^{-1} , which can be ascribed to aromatic C–N stretching bonds and aromatic ring modes, respectively. In addition, the weaker band at 3444 cm^{-1} may be related to N–H or O–H stretching vibrations or water molecules. These results suggest that the mesoporous CN spheres are mainly composed of pyridine and benzene rings interconnected by nitrogen atoms.

3.2 CO₂ capture performance

The adsorption isotherms of the mesoporous CN spheres (Fig. 7(a)) show that after adsorption for 150 min, CO₂ uptake reaches 2.90 mmol/g at 25 °C. When the temperature was increased to 75 °C, the uptake greatly decreased to 0.97 mmol/g. In addition, it can be observed that the material exhibits relatively slow CO₂ adsorption kinetics, which can be attributed to the large number of micropores (0.08 cm^3/g) formed on the pore walls since their small pore sizes limit CO₂ diffusion. For comparison, mesoporous pristine carbon spheres were synthesized by using the same silica

MCF template and a similar nanocasting approach. The SAXS patterns show that the pristine carbon spheres have a similar 3-D mesostructure to the counterpart mesoporous CN sample (Fig. S-1(a) in the ESM). Their BET specific surface area and pore volume are 737 m^2/g and 0.90 cm^3/g , respectively (Fig. S-1(b) in the ESM). The CO₂ uptake (2.50 mmol/g) of the pristine carbon material (Fig. 7(b)) was similar to that of the mesoporous CN sample at 25 °C. However, when the temperature was increased to 75 °C, its CO₂ uptake decreased dramatically to 0.30 mmol/g (Fig. 7(b)), which is much lower than the corresponding value for the mesoporous CN spheres, suggesting that there is a weak interaction between the carbon pore walls and CO₂ molecules.

The cycling stability of the mesoporous CN spheres was also investigated (Fig. 8(a)), since this is an important factor in terms of practical application in CO₂ capture. After adsorption for 60 min, the CO₂ uptake for the first cycle was ~1.70 mmol/g. However, the capture capacity in the second cycle decreased to 1.07 mmol/g, mainly due to the difference between the activation processes in the first and second cycles. The CO₂ uptake in the second to fourth cycles, which involve the same activation process, was maintained in the range of 1.07–0.90 mmol/g, suggesting a good cycling stability of the material as a CO₂ adsorbent.

The high nitrogen content (17.8 wt%), which can be mainly ascribed to the pyridine rings, endows the spherical mesoporous CN materials with abundant Lewis base sites. This can be confirmed by the obvious

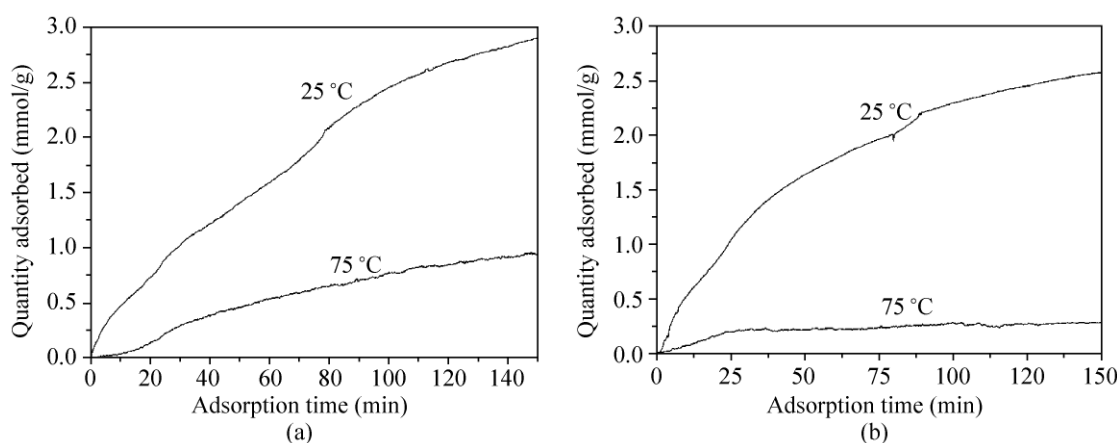


Figure 7 CO₂-capture capacities of (a) the mesoporous CN materials and (b) the pristine carbon spheres at 25 and 75 °C



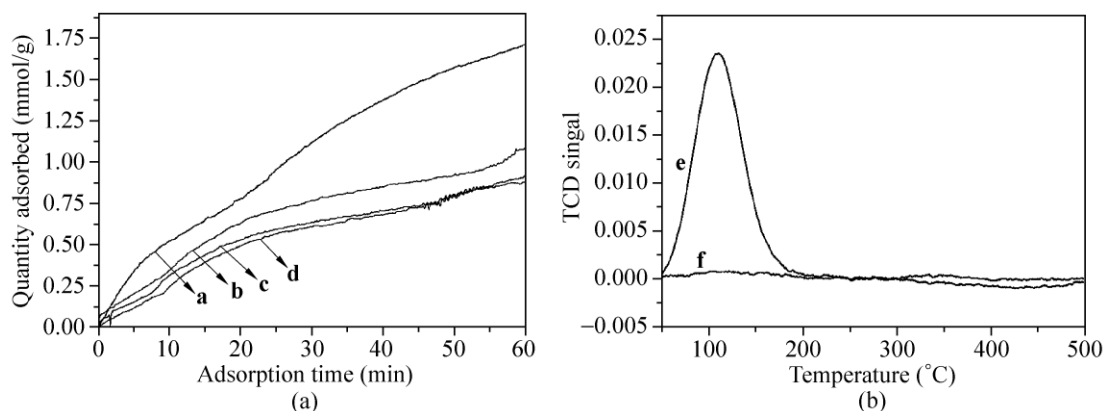


Figure 8 (a) Cycling stability of the mesoporous CN spheres when used as a CO₂ adsorbent: **a**, the first cycle; **b**, the second cycle; **c**, the third cycle; **d**, the fourth cycle. (b) CO₂-TPD curves: **e**, mesoporous CN spheres and **f**, pristine mesoporous carbon spheres

desorption peak in the corresponding CO₂-TPD curve (Fig. 8(b)) centered at 110 °C, suggesting a relatively weak basicity and low CO₂-desorption temperature. These basic sites are responsible for the high extent of capture of CO₂ molecules due to the formation of weak covalent bonds between CO₂ molecules and the basic sites. Both the specific surface area and basic sites play an important role in improving the capture performance. Furthermore, the existence of a large number of micropores and small mesopores in the spherical CN materials also contribute to its excellent CO₂ capture performance, owing to the capillary condensation effect [32]. In contrast, the CO₂-TPD curve of the pristine mesoporous carbon spheres does not show any obvious desorption peak, suggesting the absence of any basic sites (see Fig. 8(b)f). In this case, physisorption alone is responsible for CO₂ capture. As a result, the adsorption capacity of the material can only be increased by increasing the specific surface area.

The capture capacity (2.90 mmol/g) of the mesoporous CN spheres results from both physical and chemical adsorption at 25 °C. When the temperature is increased to 75 °C, some of physically captured CO₂ molecules escape from the surface of the pore walls, and therefore the CO₂ uptake decreases markedly to 0.97 mmol/g. In this case, a fraction of the CO₂ molecules are still bonded on the surface due to the formation of weak bonds. The 3-D hierarchical mesostructure also makes a great contribution to the efficiency of the capture process, because it may

facilitate the diffusion of CO₂ in the pore channels and improve the utilization efficiency of surface area and basic sites [33, 34]. Moreover, the oxygen-containing groups formed during the synthesis process also increase CO₂ capture, because they may also form Lewis base sites on the pore walls. Although the pristine mesoporous carbon spheres have a similar capture capacity to the mesoporous CN materials at 25 °C, increasing adsorption temperatures results in a significant decrease in CO₂ uptake owing to the weak interactions. In addition, because the mesoporous CN spheres have good thermal stability and a relatively low CO₂ desorption temperature (110 °C), the framework and basic sites both remain essentially unchanged during the recycling processes. As a result, the material has excellent cycling stability and long working life as an adsorbent. This demonstrates that the mesoporous CN spheres are a very promising candidate for CO₂ capture.

4. Conclusions

Hierarchical mesoporous CN spheres have been successfully synthesized using spherical silica MCFs as a hard template, and ethylenediamine and carbon tetrachloride as precursors by a nanocasting process. The spherical CN material has a particle diameter of ca. 4 μm and a 3-D hierarchical mesostructure with pore sizes centered at ~4.0 and 43 nm. Its specific surface area and pore volume are 550 m²/g and 0.90 cm³/g, respectively. Elemental analysis shows that it has a high nitrogen content (17.8 wt%), endowing it

with an abundance of basic sites. The pore walls are mainly composed of benzene and pyridine rings interconnected by nitrogen atoms, exhibiting a partly graphitized structure. The mesoporous CN spheres show excellent CO₂ capture performance and cycling stability, with a CO₂ uptake as high as 2.90 mmol/g; this can be attributed to the high specific surface area, abundant nitrogen- and oxygen-containing basic sites, hierarchical mesostructure, and stable framework.

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Electronic Supplementary Material: Supplementary material including the process for preparation of the resol precursor, the SAXS patterns and nitrogen sorption isotherms of the spherical mesostructured cellular silica foams and replicated pristine mesoporous carbon spheres and HRTEM images of the CN spheres is available in the online version of this article at <http://dx.doi.org/10.1007/s12274-010-0023-7> and is accessible free of charge.

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